SIGN. & DATE

SUPERSEDES
INVENTORY No.

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SIGN. & DATE

INVENTORY No. C4-130

JT-05

BHEL

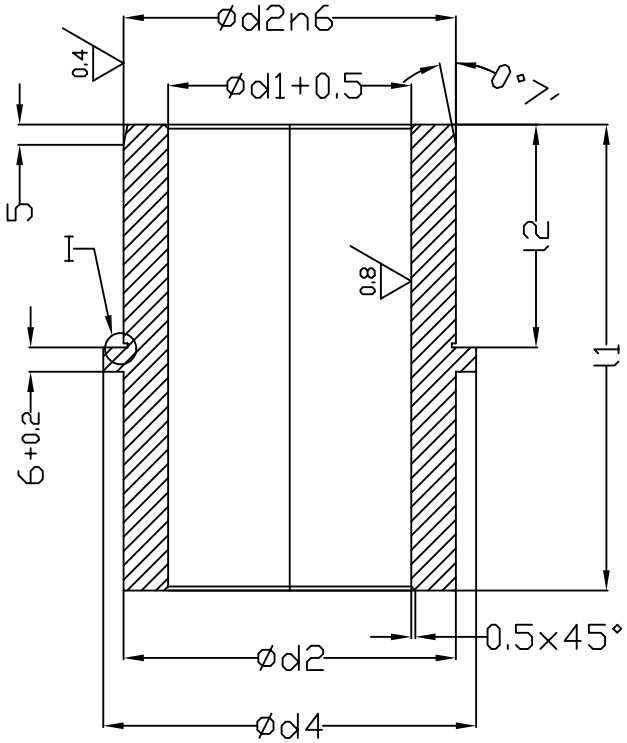
TOOL STANDARD

JIG AND TOOL ENGINEERING

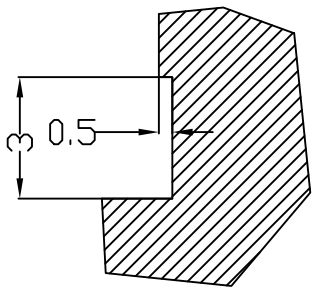
TL. No. 10130

COLLER BUSH

6.3 THE REST



DETAIL-I



SL. NO.	CODE NO.	$Ød1^{+0.5}$	Ød2n6	Ød4	l1	l2	Wt.Kg.
1	01	36	$58^{+0.039}_{+0.020}$	68	70	35	0.89
2	02	48	$70^{+0.039}_{+0.020}$	80	100	53	1.6
3	03	60	$82^{+0.045}_{+0.023}$	92	115	55	2.28
4	04	82	$104^{+0.045}_{+0.023}$	114	140	75	3.96
5	05	116	$140^{+0.052}_{+0.027}$	150	140	75	5.5
(05) 6	06	48	$70^{+0.039}_{+0.020}$	80	70	30	1.0

1-MAT. - ☐HNS T90Mn 6WCr2 AS PER CPS AA-10821
HARDEN T☐ HRC 61-63 AS PER INST. N☐ 0912-008

REV.	DATE	C/A NO.				WORKED	V.SINGH	Sd
(04)	17.04.02	JTE/D/2002/017	ALTD.	V.SINGH	Sd/-			
			CHD.	SKB	Sd/-			
(05)	22.03.10	JTE/D/10/001	ALTD.	RBS	Sd/-	CHECKED	SKB	Sd
			CHD.	SKB	Sd/-			
						APPROVED	CKDJ.	Sd